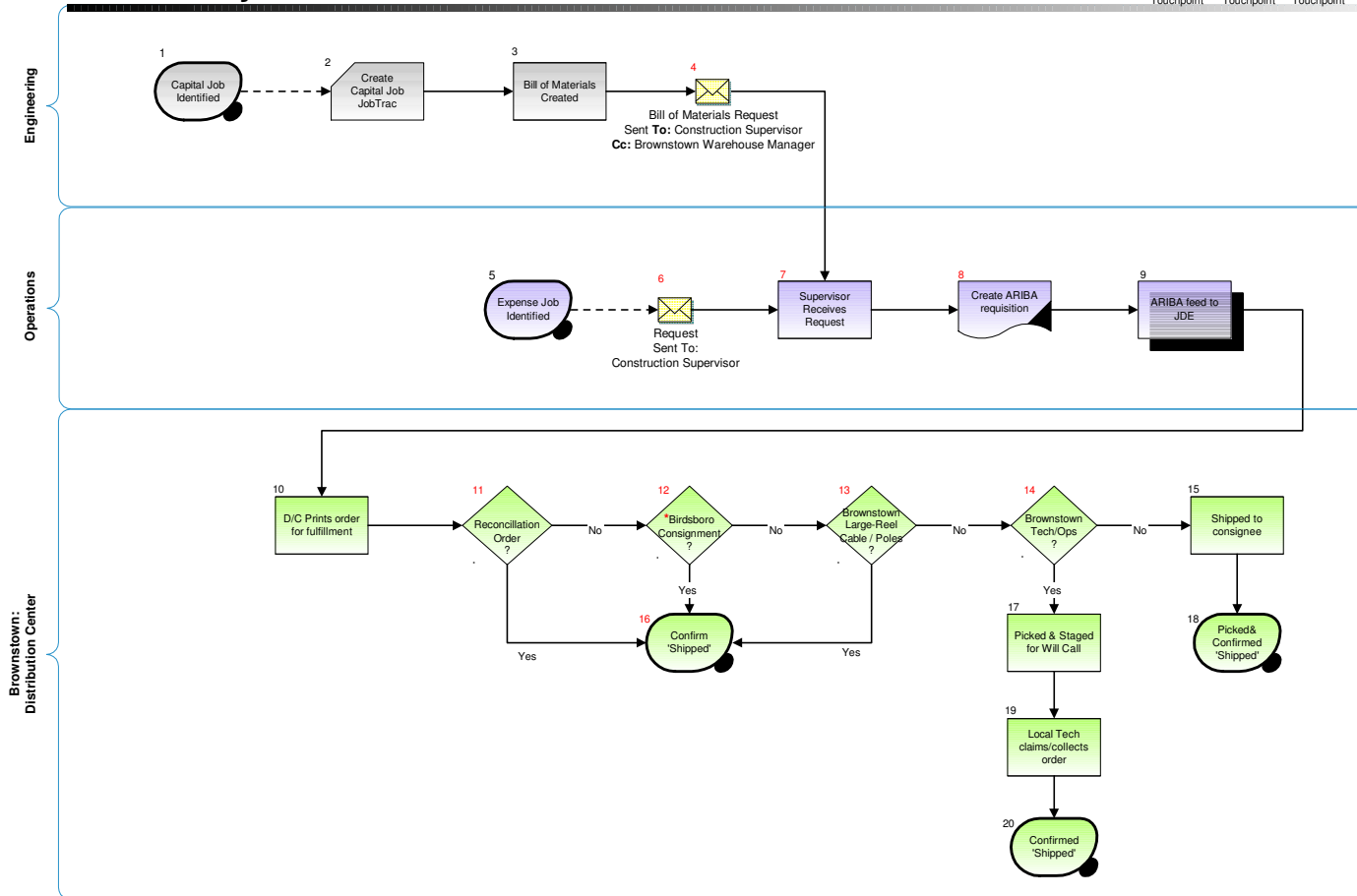
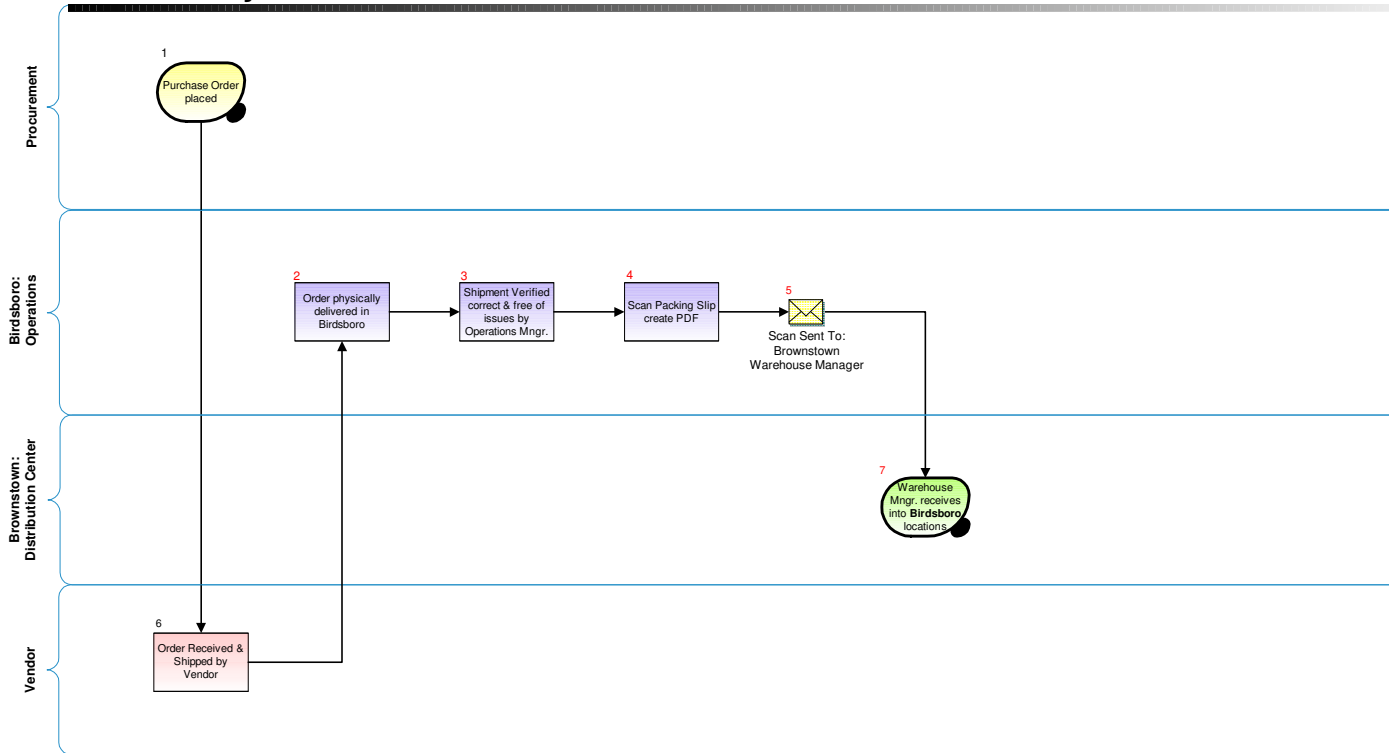


Brownstown & Birdsboro Order Process: TOBE Lifecycle

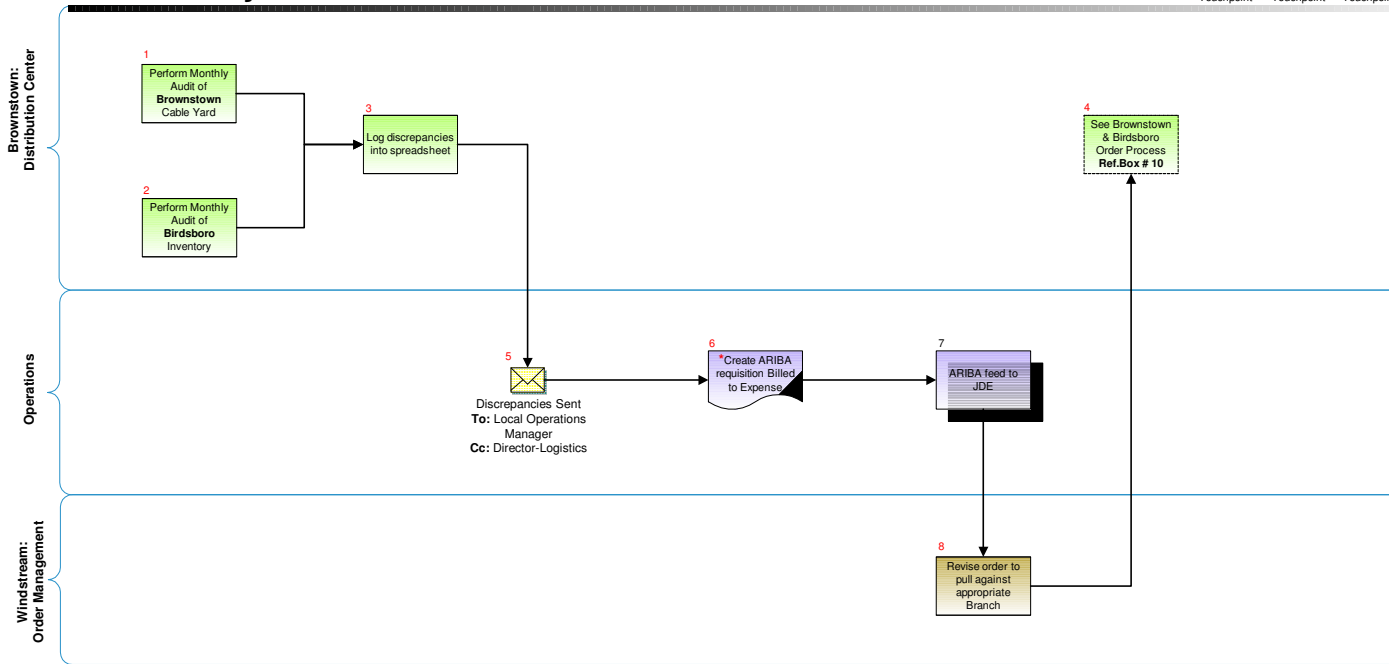


* Shipments to Birdsboro Distribution Center are "Consignment Inventory"

Birdsboro Receiving Process: TOBE Lifecycle



Brownstown & Birdsboro Audit Process: TOBE Lifecycle



* Order is for 'Billing Only', using Reconciliation ShipTo Account # 18479324